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Available options include serial and Ethernet communications, digital input and output cards, analog signal processing boards, counter cards, and other specialized interface and function modules. Later versions ran on MSDOS, and then versions of Windows through Windows XP. The final version of Step 5 is version 7.2. No further development of this product line has occurred since that time, due to its announced obsolescence. Graph5 is a sequential programming language intended for use on machines that normally run through a series of discrete steps. It simulates a State machine on the S5 platform. Most closely emulate Step5, some adding macros and other minor enhancements, others functioning drastically differently than Step5. One allows Step5 programs to be crosscompiled to and from the C programming language and BASIC. Manufacturer Weight 0 lbs, 13 oz 0.4 kg Please make sure that your review focus on this item. All the reviews are moderated and will be reviewed within two business days. Inappropriate reviews will not be posted. Please contact us. Our customer representative will get back shortly. Click here to unsubscribe HTML Subscribe While we strive to provide the most accurate and timely stock and availability information, availability information may become out of date and may change between the time you added an item to cart and the time your order is received. Quantities on clearance items are limited. Prices are current at time of posting. FastToBuy Industrial Automation Online Store Reserves the right to change prices at any time without notice. Buy New At Aotewell we can provide you with a brand Factory new covered by the Original Manufacturers Warranty. Buy Used Buying a Used Parts can offer great savings over brand new and at Aotewell all our Used spares are covered by our comprehensive 12 month warranty, giving you complete peace of mind. Our utmost for your project

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I am now trying to use the S7 3172DP and the 6ES5 3188MB11 and they absolutely refuse to talk to one another. Any ideas Hope this helps, Daniel Chartier Actually L2 is quite simple, the specification is only 15 pages A4. Extracted from the ET200U manual Hope this helps, Daniel Chartier That is the reason there were multiple versions of the 95U. There was a B version that supported L2, E was a profibus master and D was a profibus slave. It was a bummer that the L2 version and the slave version had different protocols built in. When customers wanted to upgrade from L2 to profibus, they were stuck. There were driver issues for the HMI guys also. For a better experience, please enable JavaScript in your browser before proceeding. It may not display this or other websites correctly. You should upgrade or use an alternative browser. When it gets "heat stress" it flashes a bus fault intermittently. This is attached to a S7 4142 CPU. We have 13 drops on this Profibus network. I have replaced these modules in the past without issue. New modules are 6ES5 3188MB13. This particular drop will not accept the new module. I tried replacing the original 6ES5 3188MB12 interface module with a new 6ES5 3188MB13. I could not get it to work. I had the address dip switches set correctly and the switch 8 DPnorm set correctly. Yesterday we had a maintenance down day and I did some experimenting to try to resolve the issue. I tried replacing another old 8MB12 in an operator station with one of the new 8MB13's. This worked fine with no problems, as I would have expected. I then took the old 8MB12 that I had just removed from the operator station and tried it in the MCC. I got a bus fault with the used 8MB12. I've also checked the power supply and am getting a steady 24.1VDC. There are 7 input cards and 7 relay output cards in this rack. I changed the HW configuration to only inputs, removed all the output cards, and the 8MB13 is happy.

<http://www.drupalitalia.org/node/70942>

If I add any of the output cards, I am back to process image update errors. So as I type this we have the original 8MB12 installed as it's the only one that works unreliably. The only new thing I can think of trying is to upgrade this rack to a newer style. I don't have a lot of experience with the newer stuff. I do know the ET200B is junk. I could use ET200M, but the all the wiring would have to be replaced as it is so different than the ET200U. We cannot have this system down for more than a few hours every other week, so it's frustrating to work on, and the time to rewire is important. Does

anyone have a suggestion of an ET200 type that would be wiring compatible with the old ET200U. And is it as reliable as the old ET200U. I've had the old ET200U racks completely encapsulated in ice and so hot that the wiring duct melted onto them and they just work. If purchase is paid for with check item will not ship until check clears. INTERNATIONAL SHIPPING We will ship worldwide. Please remember your item must go through customs which can delay receiving your item in a timely manner. We will not mark your item as a gift or pay any customs fees. Any and all extra fees incurred for international shipping are the responsibility of buyer. Alterations or removal of any components of a part voids the 30day return policy. All returns must include all original parts and manuals. Once we get the item we will inspect the item to make sure it is in the same condition as we shipped it, and if it is we will issue a refund.

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